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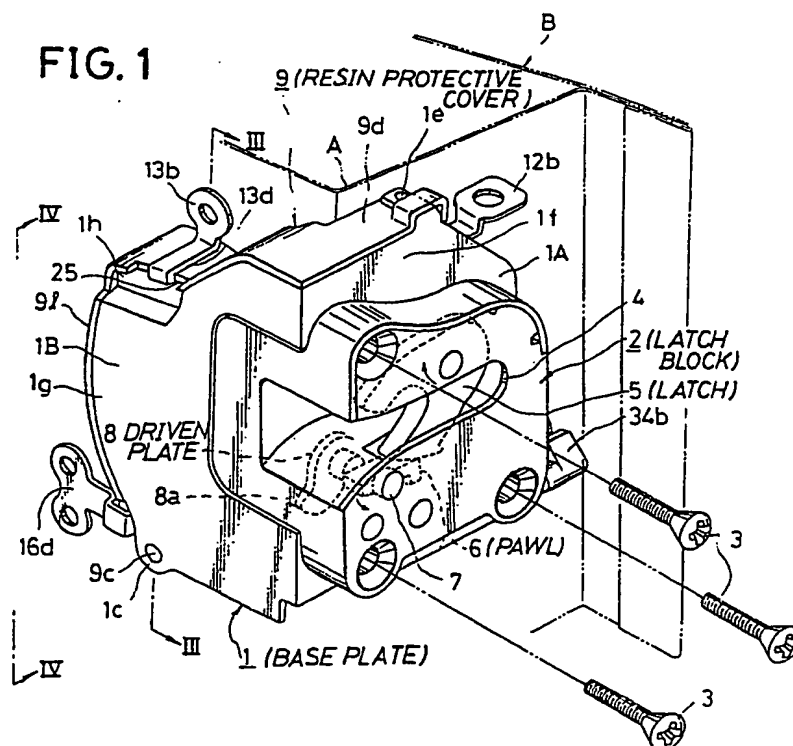
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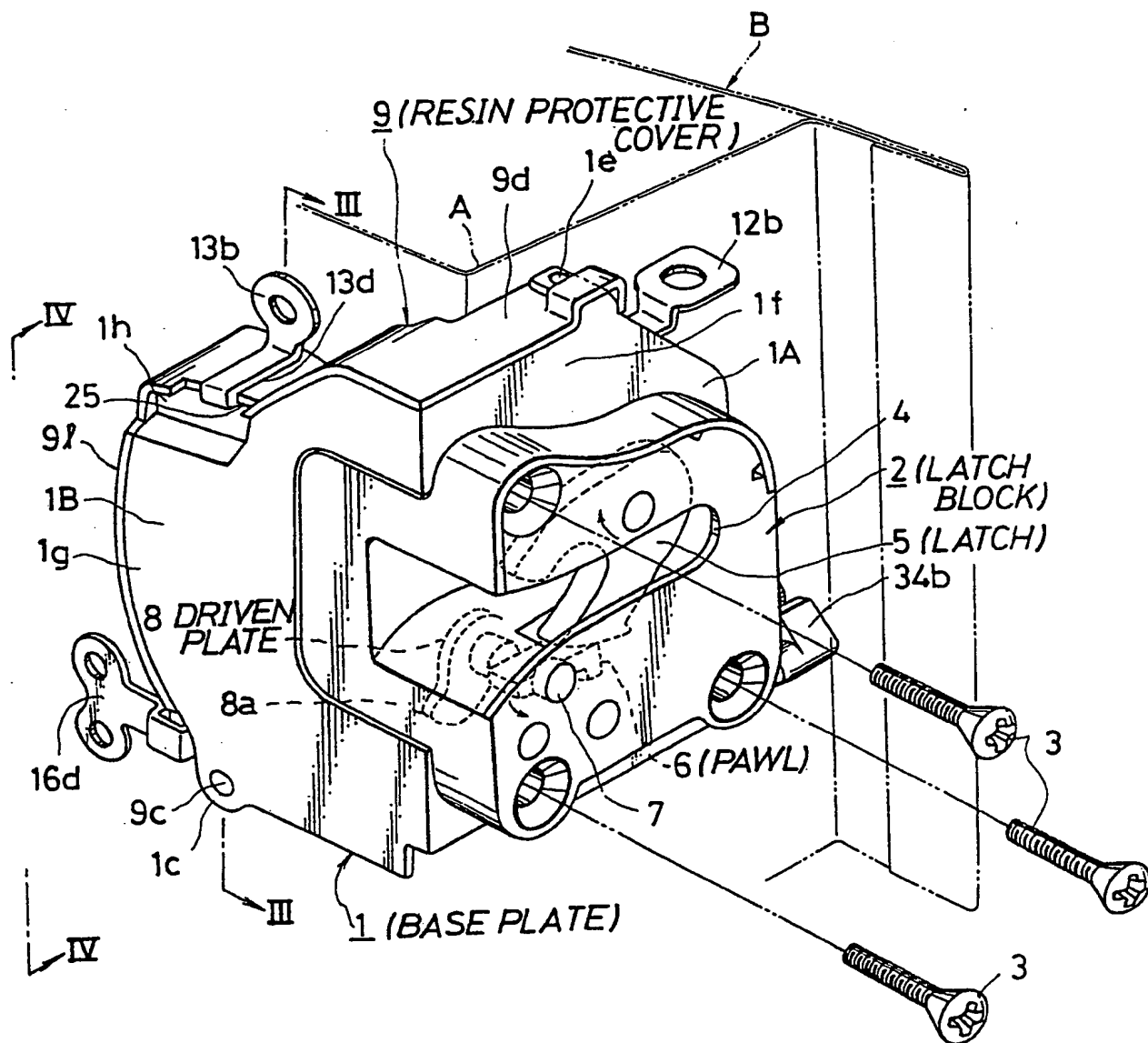
(54) Waterproof door lock for automotive vehicle

(57) The door lock mechanism is arranged between a base plate 1 and a resin protective cover 9. The upper end portions of the base plate 1 are covered by peripheral walls 9d, 9l extending from the walls 9a, 9b of the cover 9. The control levers are led out through lead-out openings formed horizontally outward between the end surface of the base plate and the lower surface of the peripheral walls of the cover; some U-shaped control levers are led out through the lead-out openings so as to take a long way around the side edges of the peripheral walls of the cover at the lead-out openings.



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FIG. 1



This diagram shows an exploded perspective view of a lock assembly. The main body of the lock is labeled 1. Various components are shown in their relative positions, with dashed lines indicating their assembly paths. The components include:

- 1st. INSIDE LEVER (13)**: Located at the top left, with sub-components 13a, 13b, 13c, 13d, 13e, 13f, 13g, 13h, 13i, 13j, 13k, 13l, 13m, 13n, 13o, 13p, 13q, 13r, 13s, 13t, 13u, 13v, 13w, 13x, 13y, 13z.
- 2nd. INSIDE LEVER (14)**: Located below the 1st. INSIDE LEVER, with sub-components 14a, 14b, 14c, 14d, 14e, 14f, 14g, 14h, 14i, 14j, 14k, 14l, 14m, 14n, 14o, 14p, 14q, 14r, 14s, 14t, 14u, 14v, 14w, 14x, 14y, 14z.
- LOCK CANCEL LEVER (15)**: Located below the 2nd. INSIDE LEVER, with sub-components 15a, 15b, 15c, 15d, 15e, 15f, 15g, 15h, 15i, 15j, 15k, 15l, 15m, 15n, 15o, 15p, 15q, 15r, 15s, 15t, 15u, 15v, 15w, 15x, 15y, 15z.
- (UNLOCK) (LOCK KNOB LEVER) (16)**: Located at the bottom left, with sub-components 16a, 16b, 16c, 16d, 16e, 16f, 16g, 16h, 16i, 16j, 16k, 16l, 16m, 16n, 16o, 16p, 16q, 16r, 16s, 16t, 16u, 16v, 16w, 16x, 16y, 16z.
- 12 (OUTSIDE LEVER)**: Located at the top right, with sub-components 12a, 12b, 12c, 12d, 12e, 12f, 12g, 12h, 12i, 12j, 12k, 12l, 12m, 12n, 12o, 12p, 12q, 12r, 12s, 12t, 12u, 12v, 12w, 12x, 12y, 12z.
- 24 (L/U LEVER)**: Located in the center, with sub-components 24a, 24b, 24c, 24d, 24e, 24f, 24g, 24h, 24i, 24j, 24k, 24l, 24m, 24n, 24o, 24p, 24q, 24r, 24s, 24t, 24u, 24v, 24w, 24x, 24y, 24z.
- 34 (KEY LEVER)**: Located at the bottom right, with sub-components 34a, 34b, 34c, 34d, 34e, 34f, 34g, 34h, 34i, 34j, 34k, 34l, 34m, 34n, 34o, 34p, 34q, 34r, 34s, 34t, 34u, 34v, 34w, 34x, 34y, 34z.

Other components and labels include: 1A, 1B, 1C, 1D, 1E, 1F, 1G, 1H, 1I, 1J, 1K, 1L, 1M, 1N, 1O, 1P, 1Q, 1R, 1S, 1T, 1U, 1V, 1W, 1X, 1Y, 1Z, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

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FIG.3

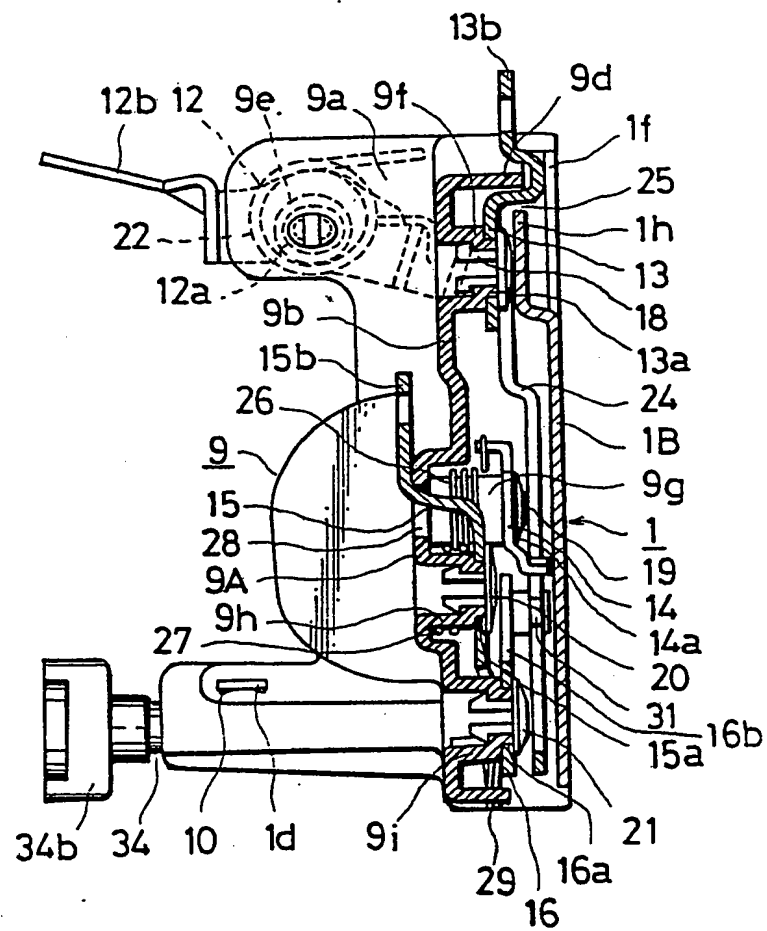
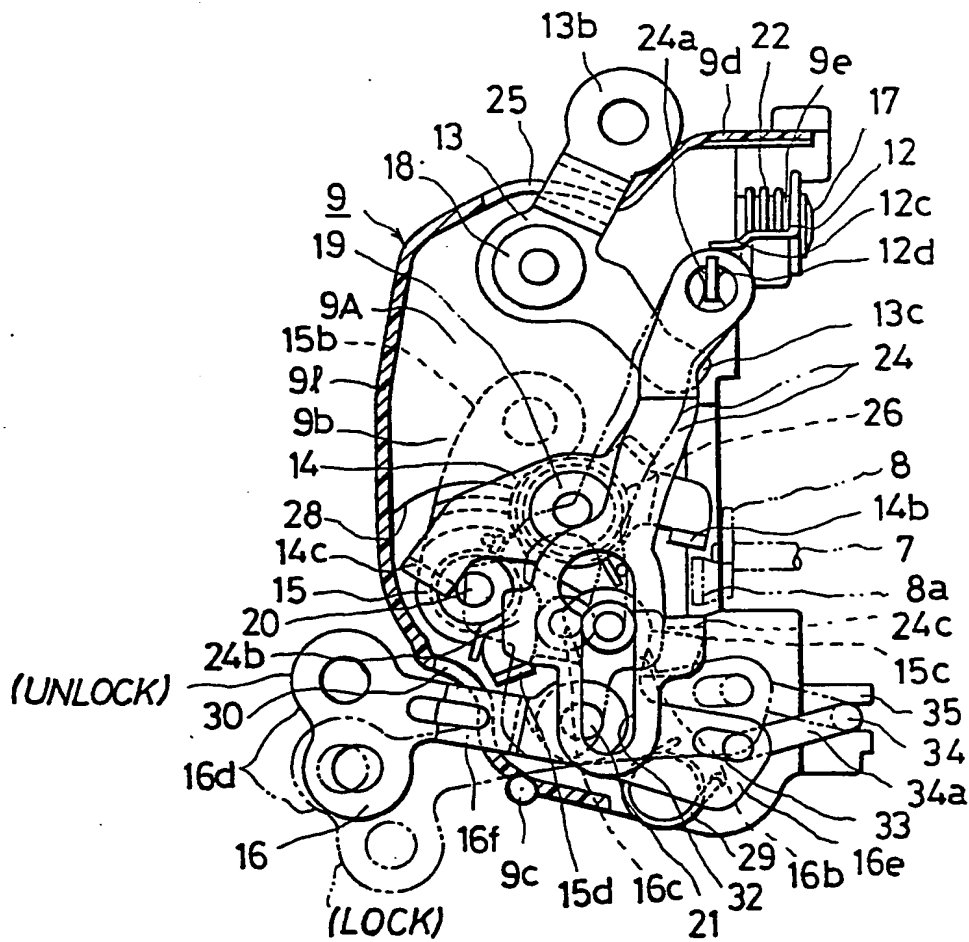


FIG. 4



WATERPROOF DOOR LOCK FOR AUTOMOTIVE VEHICLE

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The present invention relates to a waterproof door lock for an automotive vehicle, and more specifically to a waterproof structure of a door lock mechanism which can effectively protect the lock/unlock mechanism from water for prevention thereof from rust and freezing.

As is well known, a door lock for an automotive vehicle is assembled in an automotive vehicle door to lock/unlock the vehicle door. An example of the prior-art door locks is disclosed in Japanese Published Examined (Kokoku) Application No. 46-15882, for instance.

Usually, the door lock mechanism is assembled on a base plate formed by a press machine, and a control mechanism for controllably actuating a latch locking/unlocking pawl is pivotally mounted on the surface of the base plate. This control mechanism is composed of a plurality of externally extending levers (i.e. an outside handle lever, an inside handle lever, a lock handle lever, etc.) and some other lock/unlock levers interconnecting these handle levers, which are all pivotally supported by plural support pins fixed to the base plate. That is, a number of pivotal members extending outside are incorporated as control mechanism in the door lock.

On the other hand, since rain water or washing water flows into the door lock easily along the inside surface of the door or door window glass, there exists a problem in that the mechanical elements arranged within the door lock are rusted by water and therefore will not operate

reliably. In addition, in winter or in cold districts, since water flowing into the door lock is frozen, there exists another problem in that the door lock will not be actuated and therefore door locking operation is disabled.

To overcome the above-mentioned problem, it may be considered to completely cover the whole control mechanism by a waterproof protective cover. In practice, however, since the control mechanism includes a plurality of levers (an outside handle lever, an inside handle lever, a lock knob lever, etc.) extending outside, there exists a problem in that water easily enters the door lock mechanism through openings through which the levers are led out outside and therefore it is impossible to solve the above-mentioned drawbacks (rust or freezing) involved in the prior-art door lock for an automotive vehicle.

With these problems in mind, therefore it is the primary object of the present invention to provide a waterproof door lock for an automotive vehicle, which can substantially protect the door lock from water or water drops and therefore from rust or freezing.

To achieve the above mentioned object, a waterproof door lock attached to a door to control a door latch locking/unlocking pawl for an automotive vehicle, according to the present invention, comprises: (a) a base plate member fixed to inside the door; (b) a protective cover, attached to said base plate member, having at least one peripheral wall extending from a wall of said protective cover to cover at least one upper end portion of said base plate member; and (c) a door lock mechanism, arranged between said base plate member and said protective cover, for selectively actuating the door latch locking/unlocking pawl.

Further, the door lock mechanism preferably comprises control levers each led out outside through a lead-out opening formed horizontally outward between an end side surface of said base plate member and a lower surface of the peripheral wall of said protective cover.

Further, a control lever preferably has a U-shaped bent portion led out through the lead-out opening by taking a long way around the end side surface of the peripheral wall of said protective cover.

The invention will be described further, by way of example, with reference to the accompanying drawings, in which

Fig. 1 is a perspective view showing an embodiment of a waterproof door lock for an automotive vehicle;

Fig. 2 is an exploded view of the door lock mechanism shown in Fig. 1;

Fig. 3 is a cross-sectional view taken along a line III-III shown in Fig. 1; and

Fig. 4 is a side view of the door lock shown in Fig. 1 when seen from the line IV-IV shown in Fig. 1.

Figs. 1 to 4 show an embodiment of the waterproof door lock for an automotive vehicle. The door lock shown in Fig. 1 is mounted on a righthand door inner panel A of a vehicle door B. The door lock roughly comprises a metallic base plate member 1 bent at right angles so as to form an end wall portion 1A and a side wall portion 1B; a protective cover 9 made of a relatively rigid resin so as to cover the base plate member 1; and a plurality of control levers extending outside in various directions. The feature of the present invention is to form and assemble these elements into a reliable waterproof structure.

A latch block 2 formed so as to correspond to an opening portion 1a (shown in Fig. 2) in shape is brought into contact with an end wall 1A of the base plate 1 from the door end side and firmly fixed to the end wall 1A by fastening three screws 3 to three threaded holes 1b (shown in Fig. 2) formed in the end wall 1A of the base plate 1.

The well-known latch block 2 is formed with a striker groove 4 into which a striker (not shown) fits to fix the door to the vehicle body. A fork-shaped latch 5 engageable with the striker coming into the upper side of the striker groove 4 is pivotally supported on the latch block 2. The latch 5 is urged clockwise in Fig. 1 by a spring (not shown). A latch pawl 6 is pivotably supported about a pawl shaft 7 below the striker groove 4 in order to selectively actuate the latch 5 to three (unlock, half latch and full latch) positions. This pawl 6 is urged counterclockwise in Fig. 1 by a spring (not shown). An inner end of the pawl shaft 7 is fixed to a driven plate 8 on the side remote from the end wall 1A of the door inner panel A. As described later, this driven plate 8 is pivoted to different angular positions by a control mechanism (various control levers) assembled on an inside surface of a protective cover 9 in order to lock/unlock the vehicle door via the latch pawl 6 and the latch 5.

A waterproof resin protective cover 9 injection-molded by a relatively rigid resin is attached to the rear side (in Fig. 1) of the base plate 1. This protective cover 9 is composed of two, first and second, walls 9a and 9b (Fig. 2) arranged at a right angle with respect to each other. The first wall 9a is placed so as to oppose to the end wall portion 1A of the base plate 1 and the second wall 9b is placed so as to oppose to the side wall portion 1B of the base plate 1, with an appropriate space between them, respectively.

Further, the protective cover 9 is formed with a locating pin 9c provided at the lower portion of the second wall portion 9b. This locating pin 9c is fitted to a locating hole 1c formed at the lower portion of the side wall 1B of the base plate 1. Further, in the protective cover 9, a square fixing hole 10 (Fig. 2) is formed at the lower portion of the first wall 9a thereof and another square fixing hole 11 (Fig. 2) is formed at the upper peripheral wall 9d thereof (described later). On the other hand, in the base plate, a lug 1d is formed at the lower portion of the end wall 1A thereof and another lug 1e is formed at the upper portion of the end wall 1A thereof. Therefore, the protective cover 9 is fixed to the base plate by pressure fitting the two lugs 1d and 1e into the two square fixing holes 10 and 11 as shown by bent dot-dashed lines shown in Fig. 2.

To support various control levers, as depicted in Fig. 3, a cylindrical shaft portion 9e is formed in the second wall portion 9b of the protective cover 9 and four cylindrical shaft portions 9e, 9f, 9g, 9h and 9i are formed in the first wall portion 9a of the protective cover 9. On these five cylindrical shaft supporting portions 9e, 9f, 9g, 9h and 9i, five levers of an outside lever 12, a first inside lever 13, a cancel lever 14, a second inside lever 15 and a lock knob lever 16 are all pivotally mounted by fitting five pivot holes 12a, 13a, 14a, 15a and 16a to each stepped portion of these cylindrical shaft portions 9e, 9f, 9g, 9h and 9i. Further, to support each lever on each cylindrical shaft portion, respective resin clips 17, 18, 19, 20 and 21 are passed through the pivot holes 12a, 13a, 14a, 15a and 16a formed in the lever into the central holes of the cylindrical shaft portions 9e, 9f, 9g, 9h and 9i, respectively as best shown in Fig. 3.

With reference to Figs. 1 and 2 again, the protective cover 9 is formed with an upper peripheral wall 9d

extending perpendicular from the first wall portion 9a and a side peripheral wall 9l extending perpendicular from the second wall portion 9b thereof. These two peripheral walls 9d and 9l cover the upper portion 1f and the side portion 1g of the base plate 1, respectively, in order to protect the mechanism housed in a space enclosed between the base plate 1 and the protective cover 9 from water. Further, in this embodiment, no peripheral wall is formed at the first wall portion 9a of the protective cover 9, because this portion is located near the door outer panel B and therefore rain water does not flow. In addition, no peripheral wall is also formed at the lower side of the protective cover 9, because in case water enters the space between the base plate 1 and the protective cover 9, it is necessary to directly drop the water within the door lock in the downward direction.

As described above, in the waterproof door lock for an automotive vehicle according to the present invention, the door lock mechanism is arranged between the base plate and the protective cover, and the upper end portions of the base plate are covered by peripheral walls extending from the walls of the protective cover. Therefore, it is possible to effectively prevent water from coming into the door lock and therefore to prevent the control mechanism from being rusted or frozen.

The control mechanism composed of a plurality of control levers will be described in more detail hereinbelow.

(1) Outside lever 12:

This lever 12 is urged by a spring 22 in the counterclockwise in Fig. 2. When this lever 12 is actuated clockwise, the door is unlocked as described later. This lever 2 is formed with an external linkage end portion 12b connected to an outside door handle (not shown), an

actuation lever portion 12c, and a hook portion 12d engaged with an upper hole 24a of the lock/unlock lever 24 (described later). The external linkage end portion 12b of this lever 12 extends horizontally toward the outside through a lead-out opening 23 formed in the first peripheral wall 9d of the protective cover 9. Further, the external linkage end portion 12b is once bent perpendicular to the longitudinal direction of the lever 12 along the peripheral wall surface and then twisted again in the longitudinal direction of the lever 12, as depicted in Fig. 2.

(2) First inside lever 13:

When this lever 13 is actuated counterclockwise in Fig. 2, the door is unlocked as described later. This lever 13 is formed with an external linkage end portion 13b connected to an inside door handle (not shown), a U-shaped bent portion 13d, and an actuation end portion 13c located under the actuation lever portion 12c of the outside lever 12 to pivot this lever portion 12c upward when actuated. The external linkage end portion 13b of this lever 13 extends vertically toward the outside through a lead-out opening 25 formed between the upper side surface of a bent wall 1h of the side wall 1B of the base plate 1 and the lower surface of the upper peripheral wall 9d of the protective cover 9. Here, the U-shaped bent portion 13d of this lever 13 is so bent as to take a long way around the side edge of the upper peripheral wall 9d at the lead-out opening 25.

(3) Lock cancel lever 14:

This lever 14 cancels the door lock by returning the lock/unlock lever 24 to the unlock position (shown by phantom lines in Fig. 4) when the door is closed without actuating the outside handle (the outside lever 12 is kept

pivoted counterclockwise in Fig. 2) after the inside lock knob is actuated to the lock position, as described later in more detail.

This lever 14 urged by a spring 26 (Fig. 3) clockwise is formed with a driven projection portion 14b located on an engage projection portion 8a of the driven plate 8 pivotally supported on the latch block 2 and an actuation projection portion 14c located within a movement locus of an intermediate projection portion 24b of the lock/unlock lever 24.

(4) Second inside lever 15:

This lever urged by a spring 27 (Fig. 3) clockwise is an override lever used when the door lock is provided for a driver side door. This lever 15 is formed with an external linkage end portion 15b (Fig. 3) linked an inside handle of the driver side door, an actuation end portion 15c (Fig. 2) located under the engage projection 8a of the driven plate 8 pivotally supported on the latch block 2, and an actuation claw portion 15d (Fig. 2) located within the movement locus of a side engagement surface 16c (Fig. 4) of the actuation arm 16b of a lock knob lever 16 (described later).

The external linkage end portion 15b of this lever 15 extends horizontally toward the outside through a lead-out opening 28 formed in the second wall portion 9b of the protective cover 9 and then bent in the upward direction as shown in Fig. 3 so as to be linked with an inside handle of a driver side door.

(5) Lock knob lever 16:

This lock lever 16 is selectively urged by a ring spring 29 mounted between an end of this lever and the second wall portion 9b of the protective cover 9 to an unlock position as shown by solid lines in Fig. 4 or to a

lock position as shown by phantom lines in Fig. 4 from a neutral position.

This lever 16 is formed with an external linkage end 16d linked to an inside lock knob, an actuation arm 16b on which an actuation pin 31 is fixed so as to be slidably engaged with a guide slot formed at the lower end portion of the lock/unlock lever 24, and an internal linkage end portion 16e in which a slot 33 is formed so as to be engaged with an inner end portion 34a of a key lever 34 supported at the lower portion of the first wall portion 9a of the protective cover 9.

The external linkage end portion 16d of this lever 16 extends toward the outside through a lead-out opening 30 formed at the lower portion of the side peripheral wall 9l of the protective cover 9. The U-shaped bent portion 16f of this lever 16 is so bent as to take a long way around the side edge of the side peripheral wall 9l at the lead-out opening 30, in the same way as in the first inside lever 13.

(6) Key lever 34:

This lever 34 is pivotally supported by four support projection plates 35 formed at the lower portion of the first wall 9a of the protective cover 9, and covered by a vertical plate 1i formed at the lower portion of the side end wall portion 1A of the base plate 1 so as not to be removed from the support projection plates 35. This lever 34 is formed with an external linkage end portion 34b linked to a key lever of a door key cylinder (not shown) and the inner end portion 34a engaged with the slot 33 formed at an end portion 16f of the lock knob lever 16.

(7) Lock/unlock lever 24:

This lever is formed with the upper end engage hole 24a to which the hook portion 12d of the outside lever 12

is fitted, an intermediate projection portion 24b with which the actuation projection portion 14c of the cancel lever 14 is brought into contact, and an actuation projection portion 24c located under the engage projection 8a of the driven plate 8.

When this lever 24 is positioned to an unlock position as shown by the solid lines in Fig. 4 and further shifted upward by the outside lever 12, since this actuation projection 24c of this lever 24 moves upward the engage projection 8a of the driven plate 8, the pawl 6 is returned about the pawl shaft 7 to the unlock position.

In assembly of the door lock of the present invention, first the control mechanism composed of various levers such as the outside lever 12, the lock/unlock lever 24, the cancel lever 14, the first inside lever 13, the second inside lever 15, the lock knob lever 16, etc. are mounted on the protective cover, and thereafter the protective cover 9, the base plate 1 and the latch block 2 are assembled to each other to obtain a complete door lock assembly. In the above assembly work, since various levers are mounted by use of plural resin clips without use of any special tools or jigs, the assembly process is simplified and therefore the manufacturing cost can be reduced.

Further, when the door lock is attached to a door for an automotive vehicle, it is possible to prevent rain water or car washing water from entering the door lock along the door or door glass and therefore the mechanical element from being rusted.

In more detail, since the upper portion 1f and the side end portion 1g of the base plate 1 are covered by the upper peripheral wall 9d and the side peripheral wall 9e of the protective cover 9, there exists no space between the base plate 1 and the protective cover 9 through which water enters. That is, rain water dropped onto the surface

of the upper peripheral wall 9d and the side peripheral wall 9e flows downward along the outer surface of the outer wall of the protective cover 9, without entering the inner space of the door lock. In particular, all the external linkage end portions 12b, 13b, 15b and 16b of all the levers 12, 13, 15 and 16 extend through lead-out openings 23, 25, 28 and 30 all opened in the horizontal direction in such a way that the U-shaped bent portions 13d and 16f of the first inside lever 13 and the lock knob lever 16 are bent so as to take a long way around the side edge of the peripheral wall of the protective cover 9 at the lead-out openings, it is possible to prevent water on the protective cover 9 from entering the inside of the door lock through the lead-out openings. That is, water flows directly from the edges of the lead-out openings in the downward direction along the door.

In the above embodiment, although the lead-out openings through which the various levers extend are formed horizontally. Without being limited thereto, however, it is possible to form these lead-out openings so as to extend in any directions except the upward direction.

The operation of the door lock will be described hereinbelow.

To open the door under the unlocked conditions, any one of the outside lever 12, the first inside lever 13 and the second inside lever 15 is actuated manually. In more detail, since the lock/unlock lever 24 is located at the unlock position as shown by solid lines in Fig. 4, when the outside lever 12 is pushed downward, since the upper end of the lock/unlock lever 24 is moved upward and therefore the engage projection portion 24c of the lock/unlock lever 24 moves the engage projection 8a of the driven plate 8 upward to pivot the pawl 6 to an unlock position about the pawl shaft 7, so that the latch 5 is returned to the unlock position to allow the door to be opened.

When the first inside (passenger side) lever 13 is actuated by a passenger, since the external linkage end portion 13b of the first inside handle 13 is pivoted counterclockwise in Fig. 2, in the same way the outer linkage end portion 13c of the first inside lever 13 moves the hook portion 12d of the outside lever 12 upward to move the lock/unlock lever 24 in the upward direction.

When the second inside lever 15 is pivoted counterclockwise in Fig. 2, since the actuation end 15c of this lever 15 directly pivots the engage projection 8a of the driven plate 8 clockwise in Fig. 2, the door will be opened.

This second inside (driver side) lever 15 has an "override" function to return the lock knob lever 16 to an unlock position.

In more detail, when the key lever 34 is pivoted clockwise in Fig. 4, since the lock knob lever 16 is pivoted to a position shown by phantom lines in Fig. 4, the lock/unlock lever 24 is shifted away from the engage projection 8a of the driven plate 8 into a lock condition, in which it is impossible to pivot the pawl 6 to an unlock position by the outside lever 12 or the first inside lever 13. To pivot the key lever 34 counterclockwise, a key cylinder or an inside lock knob linked to the lock knob lever 16 is used to return the lock knob lever 16 to the unlock position as shown by solid lines in Fig. 4.

When the lock knob lever 16 is set to the lock position, since the side engage surface 16c of this lever 16 approaches the actuation claw 15d of the second inside lever 15, when the second inside lever 15 is pivoted counterclockwise in Fig. 4, the actuation claw 15d urges the side engage surface 16c to return the lock knob lever 16 and the lock/unlock lever 24 to the unlock position as shown by solid lines in Fig. 4. In other words, even if the door is locked by the first inside lever (for

passenger) linked to an inside lock knob, it is possible to unlock the door by actuating the second inside lever 15 (for driver) linked to an inside lock knob or handle.

After the driver gets out the car, when the driver actuates the inside lock knob (the lock knob lever 16) to set the lock/unlock lever 24 to a lock position as shown by the phantom lines in Fig. 4, the intermediate projection 24b of the lock/unlock lever 24 approaches the actuation projection 14c of the cancel lever 14. Therefore, when the door is closed without use of the outside handle (the outside lever 12), since the driven plate 8 is temporarily pivoted clockwise in Fig. 2. When the striker is engaged with the latch 5, the engage projection 8a of the driven plate 8 moves the driven projection 14b of the cancel lever 14 upward, so that the actuation projection 14c is brought into contact with the intermediate projection 24b of the lock/unlock lever 24 to forcibly pivot the lock/unlock lever 24 to the unlock position as shown by solid lines in Fig. 4. When this lock/unlock lever 24 is pivoted to the unlock position, the lock knob lever 16 is also pivoted to the unlock position as shown by solid lines in Fig. 4.

In contrast with this, when the door is closed by actuating the outside handle (the outside lever 12), since the intermediate projection 24b of the lock/unlock lever 24 is moved upward away from the actuation projection 14c of the cancel lever 14, the lock/unlock lever 24 will not be returned to unlock position by the actuation projection 14c of the cancel lever 14 even if the striker is engaged with the latch 5 to temporarily pivot the driven plate 8 clockwise, so that the locked condition is kept maintained.

As described above, in the waterproof door lock for an automotive vehicle according to the present invention, since (1) the door lock mechanism is arranged between the base plate and the protective cover; (2) at least the upper end portion of the base plate is covered by peripheral

walls extending from the walls of the protective cover; (3) the various control levers are led out toward the outside through lead-out openings formed horizontally outward between end side surface of the base plate and the lower surface of the peripheral wall of the protective cover; and (4) some control levers are led out through the lead-out openings in such a way the U-shaped bent portions of the control levers are so bent as to take a long way around the side edges of the peripheral walls of the protective cover at the lead-out openings, it is possible to effectively prevent water from coming into the door lock and therefore to prevent the control mechanism thereof from being rusted or frozen.

CLAIMS:

1. A waterproof door lock attached to a door to control a door latch locking/unlocking pawl for an automotive vehicle, comprising:

(a) a base plate member fixed inside the door;

(b) a protective cover, attached to said base plate member, having at least one peripheral wall extending from a wall of said protective cover to cover at least one upper end portion of said base plate member; and

(c) a door lock mechanism, arranged between said base plate member and said protective cover, for selectively actuating the door latch locking/unlocking pawl.

2. The waterproof door lock of claim 1, wherein said door lock mechanism comprises a plurality of control levers each led out outside through a lead-out opening formed horizontally outward between an end side surface of said base plate member and a lower surface of the peripheral wall of said protective cover.

3. The waterproof door lock of claim 2, wherein at least one of said control levers is formed with a U-shaped bent portion led out through the lead-out opening by taking a long way around the end side surface of the peripheral wall of said protective cover.

4. The waterproof door lock of claim 1, 2 or 3 wherein said protective cover is made of a rigid resin.